RISO, INC. **TECHNICAL INFORMATION BULLETIN**

Subject: M60 - VACUUM/CONVEYOR BELT STRETCH **BULLETIN NO.: 123**

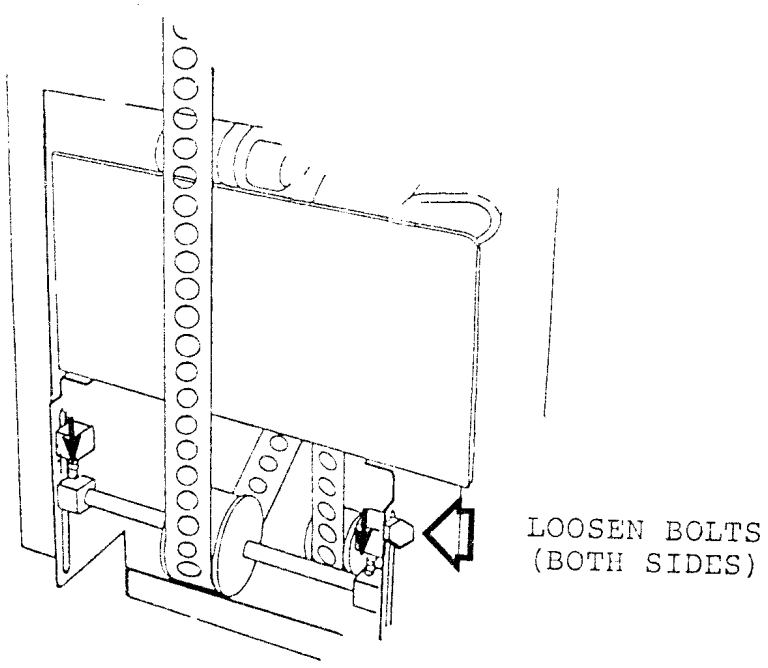
[ ] Factory Modification [ ] Field Modification [ ] Safety Information [x] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: **M60** **SORTER**	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [x] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

OVER A PERIOD OF TIME THE VACUUM/CONVEYOR BELT WILL STRETCH, CAUSING THE BELTS TO SLOW DOWN, DUE TO SLIPPAGE. UNDER NORMAL CONDITIONS, THE VACUUM/CONVEYOR BELT SHOULD BE RE-TENSIONED AFTER THE FIRST FOUR-TO-SIX WEEKS OF USE, AND THEN AGAIN AFTER ONE YEAR.

TO CHECK THE TENSION:

1) GRASP THE BELT AT A POINT BENEATH THE INSERTION MECHANISM AND PULL DOWNWARD, SHARPLY, ON THE BELT. IT SHOULD NOT SLIP.

2) IF SLIPPAGE OCCURS, REMOVE THE DRIVE MODULE COVER AND RE-TENSION THE BELT BY MOVING THE TENSION ROLLER DOWNWARD. (SEE ILLUSTRATION FOR DETAILS).



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